



Water Purification: Chemical Methods and Challenges

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Abstract:

Access to safe drinking water is a prerequisite for human health. However, even in some of the most industrialized countries, water contamination remains a problem of great concern. Furthermore, emerging contaminants such as pharmaceuticals, personal care products, and emerging disinfection by-products (DBPs) have been in the spotlight in recent years. As a result, the World Health Organization recently called for advanced water purification technologies to ensure clean water safety. Water purification outlines aims, the chemical approach, and the structure of subsequent sections which address the fundamentals of the science, the needs and methods of purification, and the next generation of integrated processes for practical use.

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Keywords: safe drinking water, Chemical Methods, World Health Organization, etc.



1. Introduction

Water is crucial for many biological and industrial processes. Global water access remains uneven. Methods for drinking-water capture and purification differ globally, with chemical processes sometimes playing a major role. A review of the dominant chemical principles governing water-quality intervention underlines widespread chemical-structure and speciation considerations.

Water purification aims to restore a contaminated matrix to a desired quality without introducing unwanted residuals. Chemicals are ubiquitous in water treatment, and their interactions significantly influence contaminant removal kinetics, mechanisms, efficiency, and safety. Reviews of the science and engineering of water-purification methods focus on (i) oxidation-reduction (oxidants and reductants). (ii) pre- and post-chemical treatment mechanisms, and (iii) regulatory and governing-policy contexts.

Chemical science drives water-purification processes through participations by gases, liquids, and solids. Emerging chemical technologies and materials, developed to complement conventional approaches, are crucial to societal and governmental agendas. These technologies influence how water interacts with ecosystems and human activities, thus helping manage resource, environmental, and economic sustainability.

Water-purification methods operate according to fundamental chemical principles reviewed elsewhere. Typically, purification begins with establishing linkages between treatment mode and fundamental chemical principles. Understanding the principles facilitates identifying problems, anomalies, and needs related to various chemicals. The evolution of the problem statement influences the establishment of relevant specifications, governing the selection of materials, technologies, and practices that generate sufficient chemical-level guidance to achieve specified outcomes directed towards achieving desired water specifications.

Chemical principles underlie water-aquifer interactions, contaminant speciation, matrix-accompanying substances, and impacted natural systems. Water-capturing infrastructure connects aquifers to piping and human activities. Matrix composition and accompanying substances vary at each site, depending on geological processes since the planet's formation and human activity. Evaluation begins with a targeted list of common and regionally important contaminant classes. The completion of broad water-quality specifications identifies which substances are most pertinent, influencing which chemical-purification processes constrain the maximum component limits of those paramount contaminant classes.



Guided by the above considerations, the 12-step review outlined in the introduction materializes during the investigation of process fundamentals, an aspect influenced by the necessity of water-treatment-field demonstrations. Occurrences of the words "state," "interaction," and "chemical" suggest chemical materials are critical to the purification process. In many applications, the supply of contaminants or precursor chemicals imposes constraints on specification fulfillment for water-capture systems.

2. Chemical Principles of Water Purification

Water contains dissolved, suspended, and colloidal species. The same compounds that maintain its taste, color, and property of being gentle to the ecosystem can also enhance the toxicity of this resource and reduce its usability in industrial and public use. Applications in food, healthcare, cosmetics, and home purposes depend on water quality and quantity (Shirlee-Ann Brastad, 2015) —providers therefore strive to provide safe water devoid of detrimental effects on species in close contact with the resource. Formation and control of disinfection by-products, residual disinfectants, and toxicity are also important factors to consider during chlorination, ozonation, and other disinfection processes (Primrose Maziya, 2019). The large number of existing chemical additives is not always beneficial, however. Products such as inorganic flocculants, coagulants, oxidants, and pH control agents; biological, electrochemical, and other removal technologies; and other classes of widely or locally applied disinfectants may not take full advantage of existing treatment technologies (M. Abu Shmeis, 2018). Focusing on either widely-accepted or local preferred treatments or on removal of priority contaminants, chemicals with widely recognized already-studied application routes such as silver, hydrogen peroxide, and ozone present low risk of diversion from the preferred activity, even when other chemicals are necessary to achieve complete removal. The development of water purification could therefore greatly benefit from targeted research, as evidenced by the lack of universal catalogue or comprehensive monography available on the topic.

3. Oxidation-Reduction Methods

Disinfection techniques based on oxidation-reduction (redox) reactions employ a wide range of oxidants and reductants, including molecular oxygen, hydrogen peroxide, permanganate, ozone, and halogens. Mechanistic studies have clarified the reductive and oxidative pathways of many redox couples. Figure 3.1 illustrates redox couples with acceptable standard potentials for disinfectant applications together with common reactive species formed in oxidation or reduction of the disinfectant (Alan Hatton et al., 2017). Polysulfide and thiosulfate have recently emerged as potentially safer



supplemental disinfectants. Novel catalytic and oxidation systems that exploit chemical potential to attain selective redox pathways have been demonstrated for a variety of highly toxic redox-active organic substances (R. Ryan, 2019). Section 9 provides further details on these emerging systems, including selectivity mechanisms that decouple high reactivity from the oxidation pathway.

Molecular oxygen is the predominant redox partner in natural systems. The nonselective oxidation of sulfur, nitrogen, and phosphorous oxyanions is exothermic and becomes thermodynamically favorable for concentrations above the nanomolar range. Redox systems involving molecular oxygen are therefore more likely to maintain a residual concentration in the treated effluent. In general, redox mechanism selection depends on both chemical and physical variables such as analyte chemistry, concentration, UV irradiation levels, and energy input per unit mass of analyte.

4. Adsorptive and Ion-Exchange Techniques

Adsorptive processes, surface reactions leading to contaminant accumulation on solid substrates, are central to many separation technologies and play a significant role in water treatment. An infected and congested water body can be detoxified and treated using them (Crini et al., 2019). With the demand for clean water growing and more stringent laws regarding effluent discharges, adsorption has gained importance for water quality amelioration. Removal of metals, radionuclides, dyes, pesticides, pharmaceuticals, and drugs can be achieved close to legal discharge standards with activated carbon-based technologies (Domán et al., 2022). Spice levels can be reduced from $<10^{-3}$ down to 10^{-5} . High-performance substrates also include commercial activated alumina, organic polymeric ion-exchange resins, and zeolites. Cost and available alternatives to activate materials serve as limitations for widely distributed use. Homogeneous conditions dominate for fine particles and distributed clusters in continuously stirred tank reactors or filtration devices. Accumulation occurs through surface mechanisms including stacking, chelation, and ion-exchange. A quasi-homogeneous model relates these combinations to a medium-exposure time, linking removed contaminant fractions to a concentration ratio through a Langmuir and/or a mass-transfer equation. For dispersed particles, particle growth at ambient temperatures and mineralogy influences dynamics and sterilization (Shirlee-Ann Brastad, 2015). Adsorption extends to mixture compositions and particle amalgamations in factions at exterior and overlaid surfaces—even water-in-oil emulsions at low-dimensional channels and hydrophobic spots characterizing nanometres. For numerous adsorbable pollutant oil compounds, pristine nonmodified particulate systems retain effectiveness, bridging



separation and aqueous-phase-cleaning technologies. With slight enhancements, aqueous-phase contaminants such as atrazine and phenol associated to light maltenes remain operable, accomplishing dispersed-liquid-fuel cleaning.

Ion-exchange represents either a unique process or a mechanistic facet of various methodologies. Cationic or anionic contaminants are swapped for comparable counterions preloaded onto solid-polymeric or ceramic substrates. Fundamental statistics converge on classical elaborations pertinent to particle and droplet interactions, facilitating systematic initial incursions such as sedimentation, flotation, and interstitial displacements. Contaminant abatement proceeds via connectivity partnerships accommodating equimolar or equivalent disbandment, parameterized by diffusion-area spanning and particle-velocity juxtaposition, remaining decisive from channels and pre-aeration steps.

5. Precipitation and Coagulation with Chemical Additives

Coagulants facilitate water purification by transforming dispersed materials—dirt, clay, organic contaminants, and bacteria—into larger particles, or flocs. The most widely used coagulant is aluminium sulphate, which forms Al^{3+} when dissolved. The coagulant pH is adjusted to favour the hydrolysis of Al^{3+} into larger, more reactive $Al(OH)_n$ (Toure, 1989). Numerous factors control the coagulant's efficiency and the nature of the flocs generated, including temperature, initial turbidity, concentration of dissolved organic matter, and the presence of other ions. In drinking water treatment, contaminant removal is generally monitored on a separate, continuous basis using boron and density as indicators (William Bouck, 1973).

Water treatment comprises three main operations: coagulation and flocculation, which facilitate the agglomeration of fine particles into larger aggregates; and clarification or sedimentation, which allows the separation of the resulting flocks from the liquid. Coagulation can be initiated with a percolation flow involving a tube of zeolite and a bag containing Al-based coagulant to enhance the graisselle's efficiency. Systems used in coagulation and flocculation equipment can be evaluated using parameters such as aggregation ratios, dimensions of flocs formed, and their settling velocity. During drinking water treatment, the presence of dissolved organic matter leads to the formation of particles or organic flocs contaminated with colour, odour, and pesticides. This may prevent amplification of the primary floc and considerably lower the amplitude of the aggregation ratio. Similar observations have been made in wastewater applications when high organic loads enter the system.



6. Disinfection Chemistry and Safety Considerations

Water contaminants include chemicals and microorganisms. Pesticides, polychlorinated biphenyls, chlorinated VOCs, trihalomethanes, heavy metals, and biological toxins are of concern because of their toxicity. Chemical pollutants can be removed through precipitation, coagulation, adsorption, and redox reactions of oxidation–reduction chemistry. Waterborne pathogens are the focus of disinfection. Contaminated water can cause diseases such as cholera, typhoid fever, dysentery, and hepatitis A. Chemical disinfection seeks to inactivate pathogenic microorganisms such as bacteria, viruses, algae, protozoa, helminths, fungi, and their infectious products. Redox disinfection and coagulation–disinfection methods are common in chemical water treatment (Trišović et al., 2016). Chemical oxidants, ozone, ultraviolet light, and electrical discharges have also been investigated for disinfecting toxic black water. Early disinfecting techniques included the use of dung and salt with plant material and acidification with vinegar. Today, the chemical disinfectant containing chlorine and chloramine is widely used. Various types of chloramines, halamine derivatives, quaternized ammonium compounds, and chlorine dioxide have received considerable attention for their economic and technical feasibility. However, the presence of residual chemicals may disturb the taste of water, lower the acceptance of treated water, and exert additional regeneration energy. The residual chemicals and their concentrations, therefore, are critical in budgeting the removal cost.

The antimicrobial mechanisms of disinfection have been investigated by numerous studies for the purpose of searching disinfection chemicals. Disinfectants containing chlorine, chloramine, chloramine T, monochloroisocyanuric acid, and dichloroisocyanuric acid are well studied due to their popularity in chemical disinfecting. Salicylic acid disinfectant is also extensively examined due to its disinfection ability on chemical black water (D. Elder et al., 1991).

Disinfection chemicals must satisfy the technical feasibility and economic suitability. The common disinfection targets include the disinfectant residual, the pathogenic bacteria, and the organics. There are abundant chemical disinfectants for the treatment of reliable black-water disinfectants. The optimization method is needed to find the most economical disinfection.

7. Emerging Chemical Technologies and Materials

In modern chemical water treatment, emerging technologies hold promise for improving existing processes or expanding treatment options. Nanomaterials, advanced oxidants, catalytic systems, and approaches that embed chemical reactions within membranes are



being explored. Feasibility, performance metrics, and regulatory hurdles are plentiful. Among existing technologies, household redox water purification devices have received particular attention, as they incorporate organometallic polymer materials able to scavenge and release heavy metals and organic micropollutants in a highly selective manner. New-generation systems represent the forefront of water purification research. Advances in polymer composite formulations are expanding redox technology applicability beyond household water treatment to broader industrial-scale water purification and wastewater management (Alan Hatton et al., 2017).

Technologies addressing other purification challenges are reported as well. Metal-organic frameworks, nanocomposite membranes, and membrane-embedded light-driven reactors are under consideration for a wide range of micropollutants (Kárászová et al., 2020). Coagulation-free phytoremediation systems drawing on moringa seeds offer a chemical-free solution to turbidity. New photoreactor designs and treatment trains employing flow cytometry, molecular analyses, and large-scale algal pretreatment enhance pathogen removal and control for antibiotic resistance—research and technological development remain paramount.

8. Resource, Environmental, and Economic Implications

Water is a vital resource, with 97.5% of the Earth's water in saline form and only about 0.5–1% accessible to living species (Rando et al., 2022). Water is crucial for socio-economic and ecological health, prompting worldwide efforts to protect and sustainably manage existing resources through reduction and recycling of outflows; hence treatment is increasingly relied on to return water to useful cycles. Increased industrialization and population growth have deteriorated water quality by introducing a broad range of emerging pollutants, such as pesticides and pharmaceuticals. Furthermore, the transformation of previously scarce resources into basic water and nutrients intensifies the challenge of extending water accessibility. Traditional wastewater treatment methods—physical, chemical, and biological—are often incapable of removing many of these contaminants, leading to the development of advanced filtration techniques that exploit membranes. Membrane filtration processes fall into dead-end and cross-flow categories, with membranes classified by pore size to target specific contaminants, from bacteria and sediments to dissolved organic compounds and salts.

9. Case Studies and Real-World Applications

Chemistry-based water purification systems have been widely implemented to re-invigorate water treatment infrastructures in developing nations. Feroz et al. (2017) propose a water purification system that utilizes solar energy, silver nanoparticles



(AgNPs) dispersed in palm oil, and glass wool to cure wood and eliminate microbial contaminants from drinking water. Bacterial reduction via the proposed system was reported to be greater than 99.9% within 15 minutes. Similarly, (Shirlee-Ann Brastad, 2015) describes a microbial desalination cell (MDC) to remove total hardness and heavy metals for salt-less water softening, and a photo-electrochemical water treatment device capable of efficiently removing hardness and bacteria from tap water. The latter device integrates TiO₂-coated photo-anodes and counter electrodes with silver or copper-modified TiO₂ membranes, leading to *E. coli* inactivation and Bacteriophage MS2 removal. (Primrose Maziya, 2019) presents an antibacterial membrane containing silver nanoparticles anchored on polyurethane/polycaprolactone nanofibrous nonwovens. The membrane is classified as microporous and hydrophobic, releasing Ag⁺ ions to inactivate bacteria in the filtered water. The AgNP-decorated membrane retains high filtering efficiency and effective antimicrobial properties after prolonged operation and repeated sterilizations.

Following activation via a simple immersion post-treatment, a membrane with peracetic acid (PAA)-loaded polystyrene-co-polycaprolactone (PS-PCL) or polycaprolactone-co-polystyrene (PCL-PS) embeds active species within a polymer framework. The PCL does not cause cytotoxicity, and either membrane inhibits *E. coli* growth in nutrient broth culture or culture medium while maintaining filtrate quality. Bacterial inactivation occurs via nutrient deprivation and irreversible adsorption. The nanofiber membranes reduce foulant deposition on ultrafiltration hollow fiber membranes, achieving stable permeate flux and >99% bacterial removal of unfertilized water from fish ponds (Ahmad et al., 2019). Cross-linking of polyvinyl alcohol and ethylene glycol diacrylate affords dengue and hepatitis-b bactericides with effective filtration and hydrophobicity, the latter providing self-cleaning properties against colored contaminants. Emulsion electrospinning of peracetic acid-encapsulated PS-PCL generates fibrous membranes 1-3 microns in diameter, demonstrating approximately 98% *E. coli* removal from saline water and ~99.9% anti-microbial performance against waterborne bacteria using 100 ppm *M. aeruginosa* suspension (Ahmad et al., 2018).

10. Conclusion

Access to pure, potable water remains a pressing concern worldwide. Water purification technologies are critical for addressing this ongoing challenge. Chemical methods—including oxidation-reduction, adsorption, ion exchange, precipitation, coagulation, and disinfection—figure prominently in current systems. Even so, many facets of chemical water treatment require further research; meeting specific regulatory standards, for



instance, remains difficult. As a consequence, waterborne diseases, heavy metals, and emerging contaminants continue to threaten both human health and ecological sustainability. Yet great strides continue to occur throughout the development and deployment of advanced chemical technologies and materials. Many promising solutions—ranging from microbial desalination cells and electro-peroxone treatments to photonic-assisted catalysts—show substantial potential in accelerating progress toward clean water for all. However, cost, waste, and performance metrics can hinder implementation. So, while many of these methods succeed in treating priority pollutants, large-scale deployment of the corresponding innovative materials proves challenging. Efforts to secure safe drinking water continue to remain at the forefront of research and development worldwide. Waterborne diseases, heavy metals, and emerging contaminants pose serious threats to both public health and environmental sustainability. Governments and communities continue to invest in treatment facilities to protect urban centers, yet access to safe drinking water remains elusive in many regions worldwide (Shirlee-Ann Brastad, 2015).

Addressing even a fraction of the spectrum of water contaminants encountered today proves a complex, multi-faceted problem involving numerous chemical analyses, calculations, and processes. Progress in water treatment involves closely investigating the chemical principles underlying chemical water treatment methods. A wider array of water contaminants are now being considered, and both the arthropod and chemical principles of chemical water treatment continue to evolve.

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